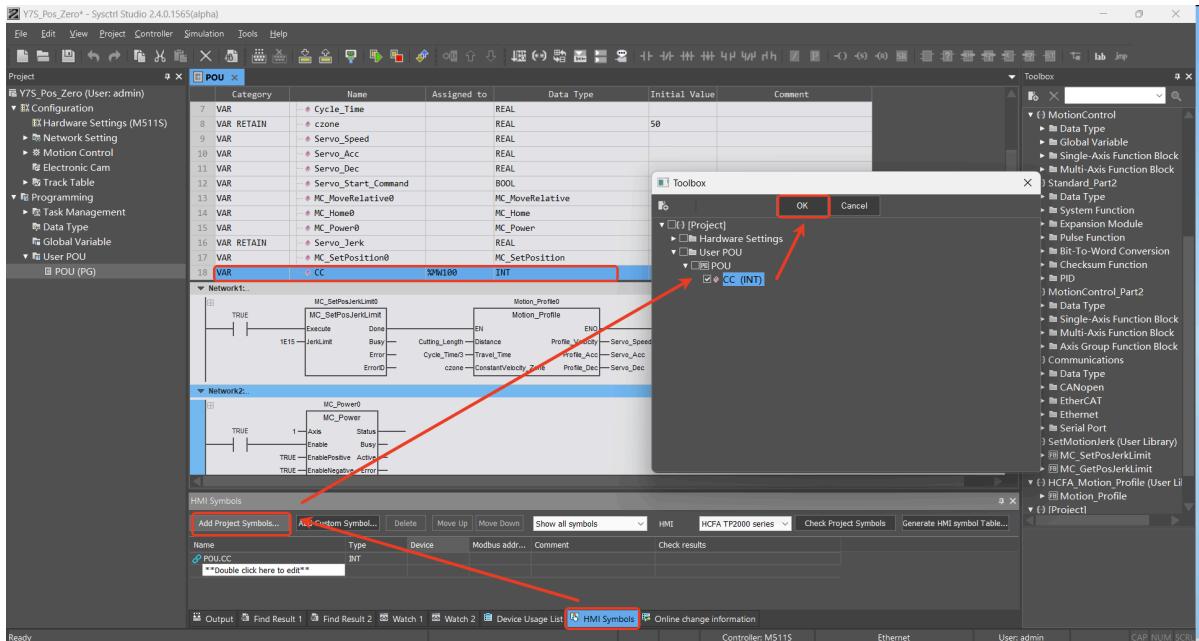


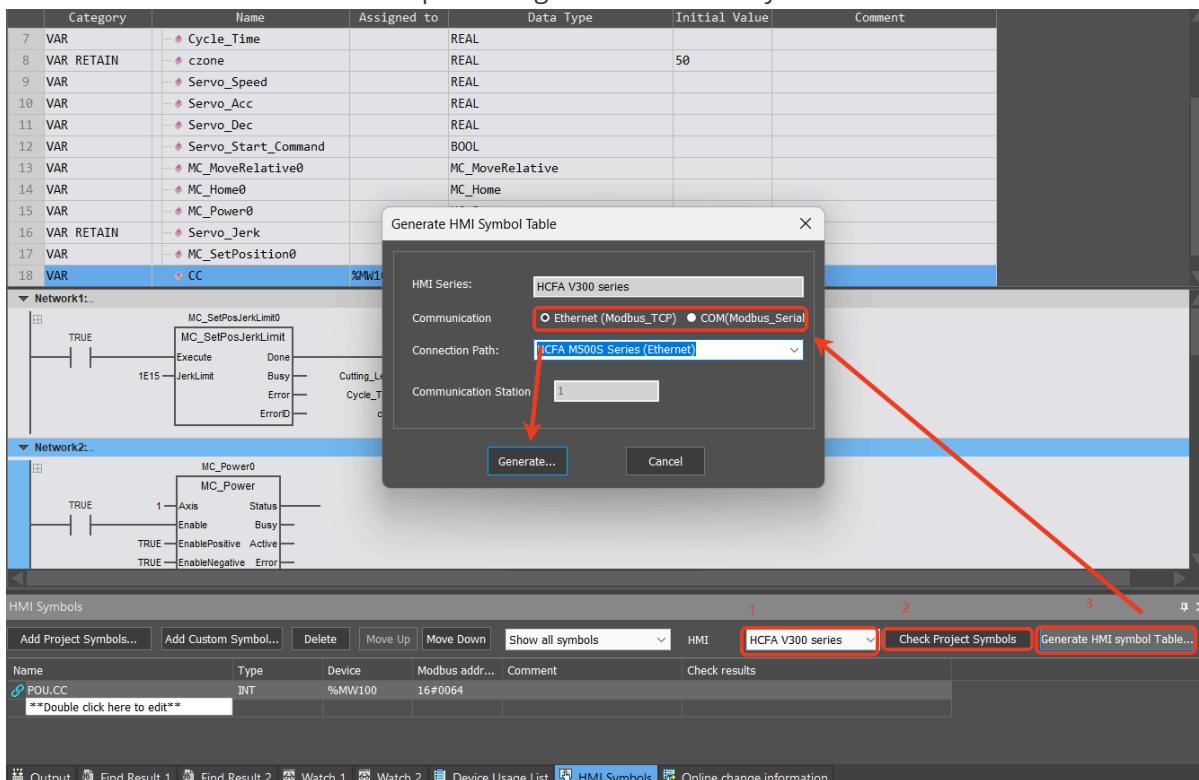
# M series HMI table

## PLC export process

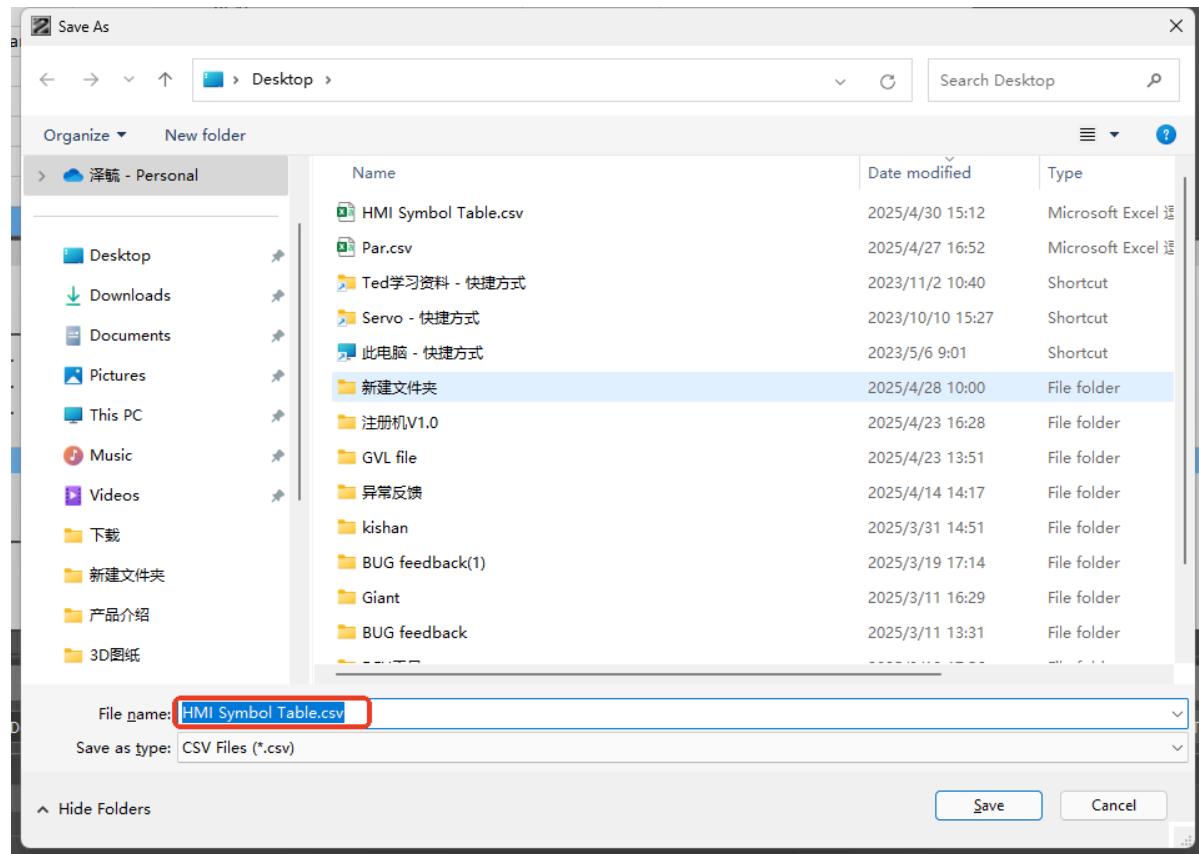
1.Create variable and assign the address, click the HMI symbols



2.Choose the HMI series then compile then generate the HMI symbol table

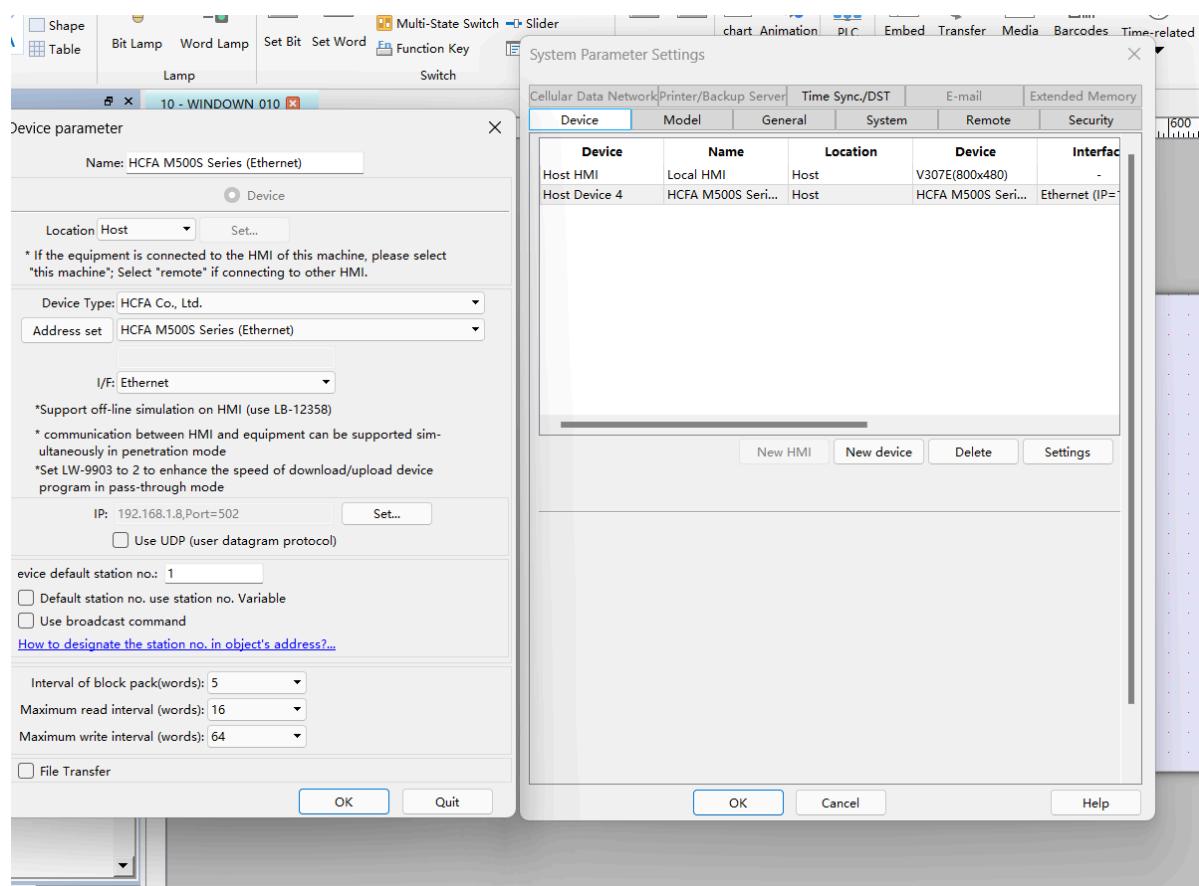


3.Select the path to save the table

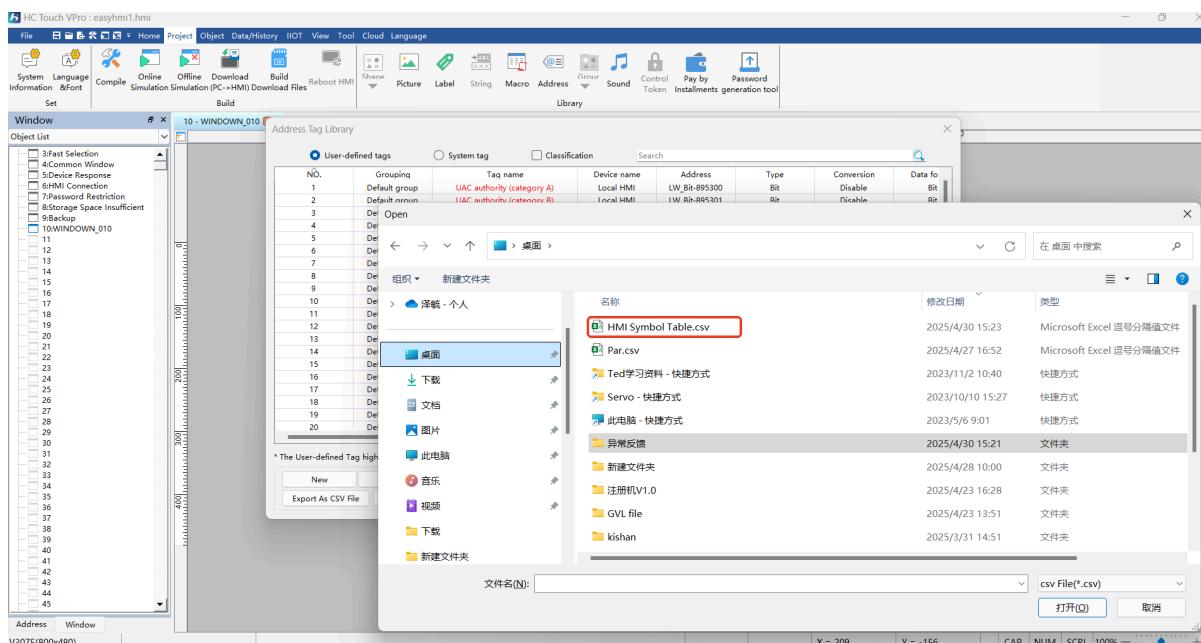
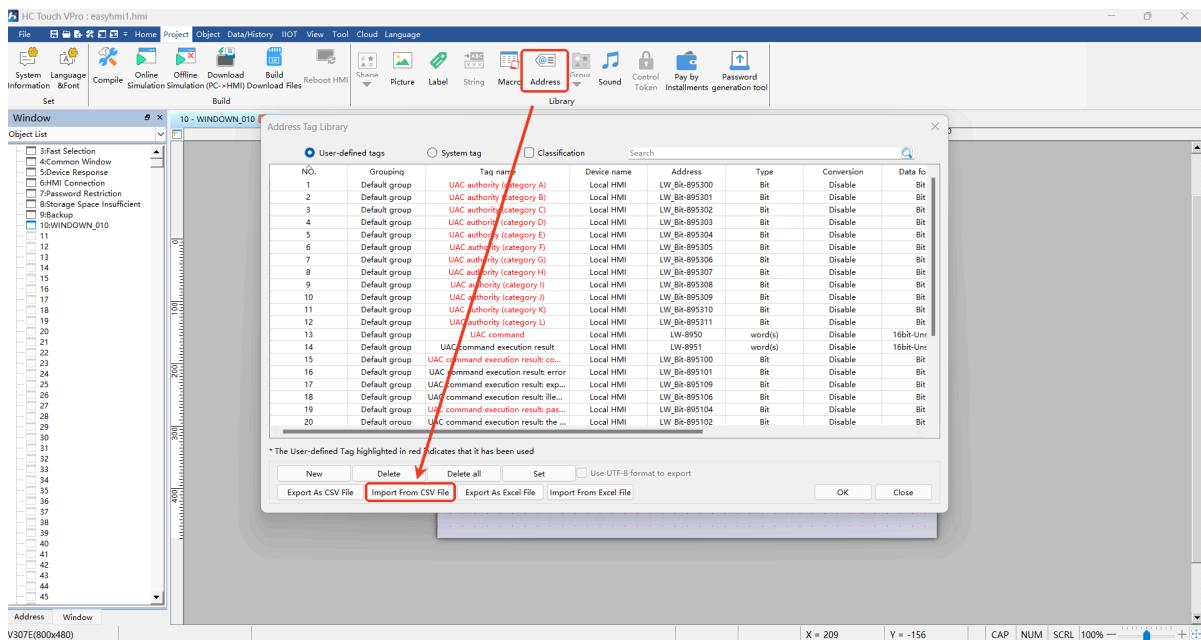


## HMI import

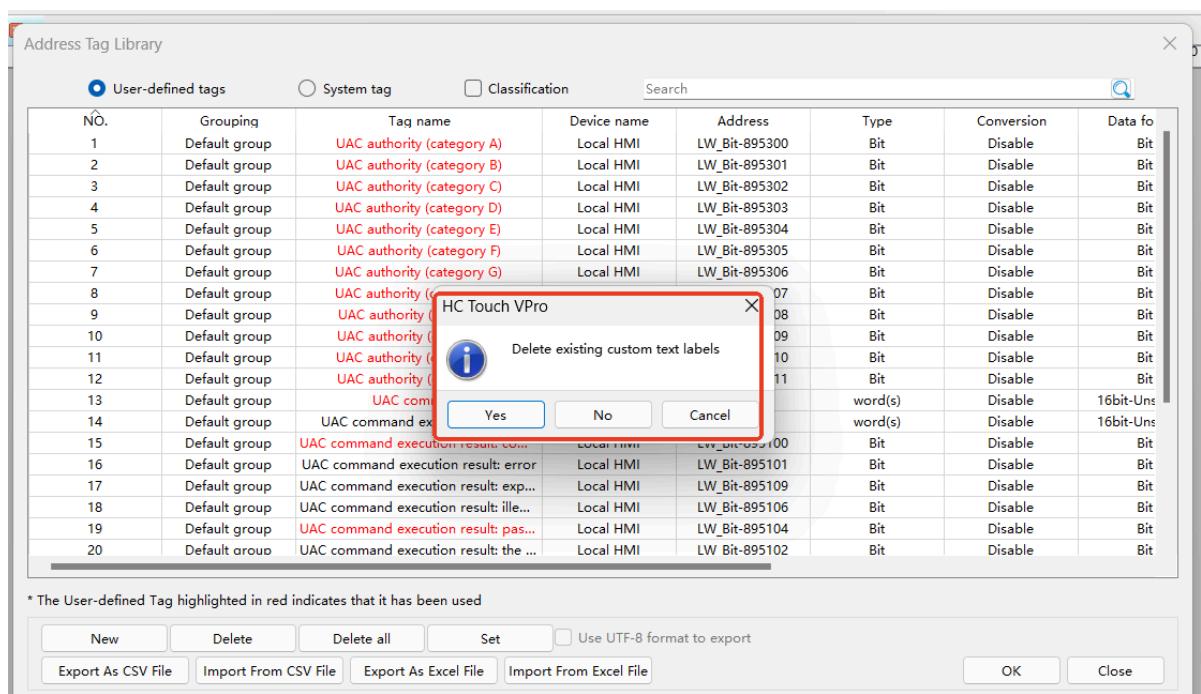
### 1. device setting



### 2. Address Import:



3. After import you can choose to delete or keep the current variable



#### 4. Newly added tag can be checked

The User-defined Tag highlighted in red indicates that it has been used

NO.	Grouping	Tag name	Device name	Address	Type	Conversion	Data fo
1	Default group	POU_CC	HCFA M500S Seri...	MW-100	word(s)	Disable	16bit-Si
2	Default group	POU_aa	HCFA M500S Seri...	MW-120	word(s)	Disable	32bit-Si
3	Default group	UAC authority (category A)	Local HMI	LW_Bit-895300	Bit	Disable	Bit
4	Default group	UAC authority (category B)	Local HMI	LW_Bit-895301	Bit	Disable	Bit
5	Default group	UAC authority (category C)	Local HMI	LW_Bit-895302	Bit	Disable	Bit
6	Default group	UAC authority (category D)	Local HMI	LW_Bit-895303	Bit	Disable	Bit
7	Default group	UAC authority (category E)	Local HMI	LW_Bit-895304	Bit	Disable	Bit
8	Default group	UAC authority (category F)	Local HMI	LW_Bit-895305	Bit	Disable	Bit
9	Default group	UAC authority (category G)	Local HMI	LW_Bit-895306	Bit	Disable	Bit
10	Default group	UAC authority (category H)	Local HMI	LW_Bit-895307	Bit	Disable	Bit
11	Default group	UAC authority (category I)	Local HMI	LW_Bit-895308	Bit	Disable	Bit
12	Default group	UAC authority (category J)	Local HMI	LW_Bit-895309	Bit	Disable	Bit
13	Default group	UAC authority (category K)	Local HMI	LW_Bit-895310	Bit	Disable	Bit
14	Default group	UAC authority (category L)	Local HMI	LW_Bit-895311	Bit	Disable	Bit
15	Default group	UAC command	Local HMI	LW-8950	word(s)	Disable	16bit-Ums
16	Default group	UAC command execution result	Local HMI	LW-8951	word(s)	Disable	16bit-Ums
17	Default group	UAC command execution result: co...	Local HMI	LW_Bit-895100	Bit	Disable	Bit
18	Default group	UAC command execution result: error	Local HMI	LW_Bit-895101	Bit	Disable	Bit
19	Default group	UAC command execution result: exp...	Local HMI	LW_Bit-895109	Bit	Disable	Bit
20	Default group	UAC command execution result: ille...	Local HMI	LW_Bit-895106	Bit	Disable	Bit

#### 5. How to use the tag:

The User-defined Tag highlighted in red indicates that it has been used

NO.	Grouping	Tag name	Device name	Address	Type	Conversion	Data fo
1	Default group	POU_CC	HCFA M500S Seri...	MW-100	word(s)	Disable	16bit-Si
2	Default group	POU_aa	HCFA M500S Seri...	MW-120	word(s)	Disable	32bit-Si